

Development and Quality Evaluation of Ready to Serve Olive and Mandarin Blended Diet Drink

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Abstract. Olive (*Olea europaea* L.) and mandarin (*Citrus reticulatae*) have been used therapeutically for their nutraceutical and medicinal value. Olive juice contains high vitamin E and phenolic compounds. Similarly, mandarin is a rich source of vitamin C. Hence olive juice was blended with mandarin fruit juice for increasing the therapeutic, nutritional and functional value of Ready-to-Serve (RTS) beverages. Preliminary study revealed that Ready-to-Serve (RTS) product of olive mandarin (60:40) was highly acceptable on sensory basis by the panel of judges. Olive juice and mandarin juice were utilized at various combinations with sugar and artificial sweeteners (aspartame, sucralose and cyclamate) for preparation of therapeutic RTS beverages and evaluated for physico-chemical and sensory attributes during storage. The study revealed that the therapeutic RTS beverages prepared by blending of olive and mandarin juices with cyclamate has scored maximum for almost all sensorial quality attributes such as appearance, colour, flavour, taste and overall acceptability and also contained phenolic compounds, flavonoids and ascorbic acid in large quantity. A reducing trend was observed in ascorbic acid and increasing trend was observed in acidity content during the storage of beverage at room temperature over a period of 90 days. The beverage changed significantly with respect to TSS content along the storage period.

Keywords: olive fruit, artificial sweetener, mandarin, RTS, diet drink

Introduction

Ready-to-Serve (RTS) beverages, nectar etc can be made by mixing two or more fruit juices and pulp (Bhardwaj and Mukherjee, 2011; Jain and Khurdiya, 2005; Langthasa, 1999; Saxena *et al.*, 1996; Sandhu and Sindhu, 1992). Ready-to-Serve fruit drink is a type of fruit beverage which contains at least 10% fruit and 10% total soluble solids besides approximately 0.3% acid, planned for consumption without dilution and prepared from unfermented pure fruit juice with or without some of the pulp and containing any soluble carbohydrate and water (Nilugin and Mahendran, 2010). According to (Ottens *et al.*, 2006) Mixing two or more fruits will create a novel flavour and taste. Recently blended beverages are available in different flavours such as orange, mango, strawberry, pineapple, chocolate, banana, raspberry and vanilla etc. Various blended beverages were prepared using guava papaya and mango and their storage stability was reported (Kalra *et al.*, 1991; Kalra and Tandon, 1984).

Olive (*Olea europaea* L.) locally Zaitoon, an evergreen tree with greyish-green plants. It is a slow and steady

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growing tree having a long life of about 900 to 1000 years (Simmonds, 1976). Olive is an evergreen tree native to western Asia, is extensively grown in the Mediterranean Basin, the subtropical regions of Australia, southern Africa and north and south America. Some 750 million trees are grown on approximately 8.5 million hectares of which about 97% are in Mediterranean countries (Nico *et al.*, 2002). The olive tree and olive oil are mentioned seven times in the (Hassouna, 2010). The performance of project “promotion of olive cultivation for economic development and poverty alleviation” had initiated by Pakistan agricultural research council (PARC) that olive plants were cultivated on 300 hectares in Baluchistan, 100 hectares in Khyber Pakhtunkhwa, 300 hectares in federally administered tribal areas and about 100 hectares in the Pothohar area of Punjab. This project charged about Rs 382 millions and completed in three years which was under the Pakistan Italian dept for development swap agreement (Tahir, 2012). Olives are one of the most extensively cultivated fruit crops in the world (Nico, 2002). The world cultivated area of olives in 2009 was over 9.2 million ha with an average yield of 2.1 tonne/ha (FAO, 2011).

Mandarin (*Citrus reticulatae*) is a citrus fruits having sweet taste, bright colour and appearance grown in Pakistan particularly in Khyber Pakhtunkhwa and Punjab. Mandarin locally known as kinnow, contributes more than 60% of country's citrus fruit (Altaf and Khan, 2009). Total kinnow production in Pakistan is about 342, 390, 991 tonnes and the value of this production is about 14.563316 billion rupees (FVC statistics of Pakistan, 2012-2013).

Citrus is most commonly thought of as a good source of vitamin C. However, like most other whole foods, citrus fruits also contain an impressive list of other essential nutrients, including both glycemic and non-glycemic carbohydrate (sugars and fibre), potassium, folate, calcium, thiamin, niacin, vitamin B₆, phosphorus, magnesium, copper, riboflavin, pantothenic acid and a variety of phytochemicals. In addition, citrus contains no fat or sodium and, being a plant food, no cholesterol. The average energy value of fresh citrus is also low (see Table), which can be very important for consumers concerned about putting on excess body weight. For example, a medium orange contains 60 to 80 kcal, a grapefruit 90 kcal and a tablespoon (15 mL) of lemon juice only 4 kcal (Whitney and Rolfes, 1999). Citrus fruit juice contains ascorbic acid in the range of 60 to 70 mg (Fladae *et al.*, 2003). Mandarin peel is also a good source of ascorbic acid, polyphenolic antioxidants and carotenoids, (Anwar *et al.*, 2008). Citrus fruit quality can be identified by its physical appearance, colour, texture, size and also an internal properties juice, ascorbic acid, total soluble solids and titratable acidity (Ahmed, 2005). Citrus fruits are also used as an ingredient for value added products (Gorinstein *et al.*, 2004; Nchez *et al.*, 2003).

As olive fruit are blessing with huge amount of phenolic compound which make the olive fruit bitter in taste (oleuropein a phenolic compound) can be change to other compounds like hydroxy-tyrosol or tyrosol (Omar and Haris, 2010). A research study has been conducted on the waste water of milled olive and concluded that the waste water of olive has high phenolic compounds which has a great impact on quality of beverages and many others foods. This research was conducted, based on phenolic compounds which are related to the health of the consumer and related to the effect of processing and storage period of the components and preservation of the foods. As the wastewater is added in beverages to prevent many dangerous diseases has a significant aim (Hanna and Abbasi, 2012).

The aim of the study was to prepare a low caloric ready to serve drink from blend of kinnow and olive fruits to bring the olive fruit in mainstream beverages line which will ultimately benefited the grower and the consumer.

Materials and Methods

Healthy, sound and ripened mandarin were purchased from the Peshawar local market, while the ripened olive prepared pulp was taken from Food Technology Section of ARI, Tarnab Peshawar and brought both the fruits and olive pulp to the laboratory of Food Science and Technology Agriculture Research Institute, ARI, Tarnab Peshawar where research work was conducted.

Pre-processing. Olive has a bitter taste, which is due to a natural glucoside called oleuropein olive fruit were first dipped in 2% sodium hydroxide (Lye solution) for 36 h to remove the bitterness. The removal of oleuropein is tested with 1% phenolphthalein indicator which gives red colour. The lye is leached out from the olive fruit by washing in running water for 24 h, the removal of lye is again test with 1% phenolphthalein giving no colour indicating that lye is completely removed from the olive fruit (Kemal and Cevdet, 2003).

After removal of bitterness from the olive fruit the pulp was obtained through pulper machine. Mandarin fruit were selected by an acceptable colour and size and cut manually, and its juice was extracted by pulper.

Storage. Three different artificial sweeteners such as sucralose, aspartame and cyclamate were used in different combination according to the plan of study except the MOD₀ incorporated with sucrose. Chemical preservative i.e. sodium benzoate. The whole fruits juices were immersed in 250 mL sterilized plastic bottle filled up. The bottles were completely sealed and stored at room temperature for shelf life study and analysis. The effect of storage on physiochemical changes were analyzed by standard AOAC methods, while sensory analysis was done by using Larmond (1977) scale at an interval of 15 day for a total period of three months at room temperature.

Physico-chemical analysis. The samples were analyzed for pH, total soluble solids, % acidity, ascorbic acid as described by AOAC, 2012 methods.

Sensory evaluation. The samples of olive and mandarin diet RTS were examined sensory for colour, texture, flavour and overall acceptability by 10 judge's panel. Organoleptic study was carried out at the storage intervals

of 15 days for a total period of 3 months. The evaluation was conducted out by using 9 points hedonic scale of Larmond (1977). Samples were offered to qualified judges to make comparison and to assign them score among 1-9.

Total phenolic component. A total phenolic content of ready to serve juice was determined by method of McDonald *et al.* (2001).

Reagents. There were different chemical compounds and chemical solvents which were required for standard curve preparation. These chemicals are Gallic acid, Sodium carbonate, Folin-ciocaltue, Ethanol.

Standard curve preparation. For standard curve preparation about 0.5 g Gallic acid was used and was mixed in 10 mL ethanol, and about 100 mL level was prepared with the addition of distilled water. For this curve different concentration of stock solution was prepared that was up to 5000 ppm (1 ppm = 1 mg/L) stock solution. After that the stock solution was made and then the secondary solution like 50 ppm, 100 ppm and 150 ppm were prepared. 0.5 mL stock solution was used, and the volume was made up to 50 mL with distilled water this was 50 ppm solution with 0.5 concentrations. Similarly, 1 mL of stock solution was used for 1.00 concentrations. 1.5 mL stock solution was taken, and the volume was made up to 50 mL with distilled water this was 150 ppm solution with 1.5 concentrations.

Blank sample preparation. For blank sample preparation 4 mL distilled water and 1 mL folin-ciocaltue reagent was added with 5 mL of 20% sodium carbonate and were shaken vigorously, after shaking it was incubated at room temperature for 30 min. Take the observation reading at 720 nm on spectrophotometer.

Sample procedure. From sample of olive mandarin blended diet RTS about 1 g of quantity was used in 100 mL volumetric flask and 70 mL distilled water was added. And was boiled in hot sand bath for 30 min (when boiling started time was noted) after boiling the solution was filter with filter paper. The volume was made up to 50 mL with distilled water. After that 0.1 mL sample was extracted in test tube and was added with 3.9 mL distilled water and 1 mL folin-ciocaltue reagent added with 5 mL of 20% sodium carbonate. It was shaken vigorously; after shaking it was incubated at room temperature for 30 min and observes the reading at 720 nm on spectrophotometer. All process was occurred in dark place.

$$Y = MX + B$$

where:

Y = Total absorption reading of spectrophotometer

M = Pure sample reading which is required

X = The slope of the graph

B = The intercept point

Total flavonoids. Total flavonoids was determined by aluminum chloride colorimetric method (Chang *et al.*, 2002).

Reagents. The reagents used and required for this process are Quercetin, Aluminum chloride ($AlCl_3$), potassium acetate and methanol.

Standard curve preparation. For standard curve preparation quercetin stock solution was to make first. After that 1 g quercetin was taken and dissolved in 1 liter methanol or 0.1 g/100 mL this was 1000 ppm quercetin stock solution. After that secondary standard solution was prepared like 15 ppm, 30 ppm, 45 ppm and 60 ppm used quercetin stock solution and after that 0.75 mL quercetin stock solution was taken in a flask and volume was made up to 50 mL with the addition of methanol. This was 0.75 mL concentration then 1.5 mL quercetin stock solution was taken in a flask and volume was made up to 50 mL with the addition of methanol. This was 1.5 mL concentration and then 2.25 mL quercetin stock solution was taken in a flask and volume was made up to 50 mL with the addition of methanol. This was 2.25 mL concentration. Similarly, then 3 mL quercetin stock solution was taken in a flask and volume was made up to 50 mL with the addition of ethanol. This was 3 mL concentration. After that 4 test tubes were taken and from each flask 0.5 mL solution was added with 0.1 mL $AlCl_3$ (10%) and 1.5 mL methanol (pure) and 0.1 mL potassium acetate (1M) and 2.8 mL distilled water were taken. Total volume was 5 mL and O.D at 415 nm was taken on spectrophotometer.

Sample procedure. For sample procedure 1 g sample of olive mandarin blended diet drink was taken and was dissolved in 10 mL methanol extraction of plant material and was filtered and then 0.5 mL methanolic extract with 0.1 mL $AlCl_3$ (10%) added with 1.5 mL methanol (pure) and 0.1 mL potassium acetate (1 M) and 2.8 mL distilled water were taken and were mixed. A sample blank was similarly prepared for each sample, but the same amount of sample was replaced by methanol. Total volume was 5 mL incubated at room temperature

for 30 min and then O.D at 415 nm was taken on spectrophotometer and the formula is:

$$Y = MX + B$$

where:

Y = Total absorption reading of spectrophotometer

M = Pure sample reading which is required

X = The slope of the graph

B = The intercept point

Statistical analysis. All the data concerning treatments and storage interval were statistically analyzed by means of completely Randomized Design (CRD) 2 Factorial and the means were separated by applying least significant difference (LSD) Test at 5% possibility level as defined by Steel and Torrie (1997).

Results and Discussion

Total soluble solids. The statistical analysis showed that storage intervals and treatments had a significant ($P < 0.05$) effect on TSS of olive and mandarin diet RTS (Table 1). Total soluble solid of all RTS samples were in the range of 1.5 to 1.8 °brix on fresh basis and was increased to 2 to 2.9 °brix after 90 days of storage.

Storage means revealed that TSS was significantly increased from 1.61 to 2.75 °brix. On the other hand, MOD₀ had higher (2.42 °brix) as it contains sucrose and rest of the samples contains non-caloric sweeteners. However, treatments mean shows that the highest mean value was recorded in MOD₀ (2.42), while the lowest mean value was recorded in MOD₃ (1.8). The highest change was occurred in MOD₄ (48.38%), while the lowest change was occurred in MOD₃ (28.57%). These results are in conformity with the work Zeb *et al.* (2008) who determined the increase occurred in TSS in grape juice stored at ambient temperature significantly. These results have the similarities with the findings of Rodrique (2003) that reported the total soluble solids of blended orange and carrot juice increased throughout storage. Gillani (2002) also approved that there was increase in TSS of mango squash prepared from different mango cultivars. Kinh *et al.* (2001) reported an increase in TSS of apple pulp preserved with chemical preservative. Shah *et al.* (1975) mentioned that increase in soluble content of the product may be due to the solubilization of fruit constituents for the duration of storage which is shown in Table 2.

Table 1. Proposed plane of study treatments of diet RTS

Sample	Mandarin (mL)	Olive pulp (mL)	CMC (g)	Water (mL)	Sucralose (g)	Aspartame (g)	Cyclamate (g)	Sucrose (g)
MOD ₀	200	300	2.5	2000	—	—	—	375
MOD ₁	200	300	2.5	2000	0.625	—	—	—
MOD ₂	200	300	2.5	2000	—	1.875	—	—
MOD ₃	200	300	2.5	2000	—	—	12	—
MOD ₄	200	300	2.5	2000	0.313	0.94	—	—
MOD ₅	200	300	2.5	2000	0.313	—	6	—
MOD ₆	200	300	2.5	2000	—	0.94	6	—

Table 2. Effect of storage intervals and treatments on total soluble solids (°brix) of olive and mandarin diet RTS

Treatment	Storage interval (days)							% Increase	Mean
	0	15	30	45	60	75	90		
	Total soluble solid (°brix)								
MOD ₀	13.2	13.3	13.5	13.7	13.9	14.1	14.3	7.69	13.71a
MOD ₁	1.7	1.9	2.1	2.2	2.4	2.6	2.8	39.28	2.24c
MOD ₂	1.6	1.8	2	2.1	2.3	2.4	2.5	36	2.1de
MOD ₃	1.5	1.6	1.7	1.8	1.9	2	2.1	28.57	1.8f
MOD ₄	1.6	1.9	2.2	2.5	2.7	2.9	3.1	48.38	2.41b
MOD ₅	1.5	1.6	1.8	2.1	2.3	2.5	2.7	44.44	2.07e
MOD ₆	1.6	1.8	2	2.2	2.4	2.6	2.9	44.82	2.21cd
Mean	3.24g	3.41f	3.61e	3.8d	3.98c	4.15b	4.34a		

Means with different letters are significantly ($P < 0.05$) different from each other.

pH. Table 3 presents the effect of different sweeteners and storage interval on pH of mandarin and olive blended RTS. Both storage interval and different sweeteners had significantly ($P<0.05$) effect the pH of mandarin and olive blended RTS. The pH of all fresh samples were in the range of 3.26 to 3.7. After 90 days of storage of pH of all the samples were decreased gradually in the range of 2.5-3. Storage mean values shows that pH value significantly ($P<0.05$) decreased from 3.27 to 2.85. In case of treatments the highest mean value was recorded in sample MOD₅ and MOD₁ (3.17), while the lowest mean value was found out in sample MOD₄ (2.94). This is also observed that during storage the highest loss in pH was occurred in sample MOD₄ (23.78%), while the lowest change throughout the storage was occurred in sample MOD₃ (7.97%). Similar results were obtained by Zeb *et al.* (2008) who reported that pH decreases during processing and storage of grape juice. The decrease in pH is due to increase in acidity during storage period. Our results are in similarity to those of Cecilia and Maia (2002) who observed a decrease in pH of high pulp content apple juice during storage. This decrease may be due to the formation of acid and pectin hydrolysis (Imran *et al.* 2000). Similarly, Saini and pal (1996) found that the decrease in pH of kinnow juice might be due to acidic compound formed by the degradation of reducing sugar and pectin.

Titrateable acidity. Acidity is an important attribute due to the tartness which is a major factor in the acceptability of beverages. As the pH decreased there was a proportional increase in acidity during storage of grape juice. Throughout the storage the titrateable acidity of olive and mandarin diet RTS has been affected ($P<0.05$) significantly. At the first day the titrateable

acidity of samples (MOD₀ to MOD₆) was ranged 0.41 to 0.44 which regularly increased throughout 90 days of storage. The mean values for titrateable acidity significantly ($P<0.05$) increased from 0.45 to 0.59 throughout storage. Maximum mean values were recorded in sample MOD₀, MOD₁ and MOD₅ (0.55), while minimum mean values were found in sample MOD₄ (0.45). The highest change was occurred in sample MOD₀ (34.92%), while the lowest change effect was found in sample MOD₃ (15.52%) as shown in Table 4. According to the results of Mehmood *et al.* (2008) also determined the acidity in fruit juices increase and pH decreases during processing and storage. Radriqo *et al.* (2003) and Sandhu (2001) observed an increase in titrateable acidity of kinnow juice during storage. The increase in acidity could be due to formation of acidic compounds or oxidation of reducing sugar present in the juice. Similarly Cecilia and Maia (2002) reported an increase in titrateable acidity of apple juice. This increase could be due to high storage temperature or break down of pectic bodies into acid (Riaz *et al.*, 1983).

Ascorbic acid. The result of ascorbic acid has showed in Table 5 in which the storage intervals and the treatments had significantly ($P<0.05$) effected. Initially the amount of ascorbic acid of samples (MOD₀ to MOD₆) was recorded as 35 to 37 mg/100 g and as a result it regularly decreased to the last reading i.e. 18.5 throughout the 90 days of storage period. The mean values of ascorbic acid amount significantly decreased from 36.01 to 19.78 mg/100 gin storage. For treatments the highest mean values were observed in sample MOD₄ (29 mg/100 g). The lowest mean values were found out in sample MOD₀ (26.62 mg/100 g), the maximum change occurred in sample MOD₀ (51.38 %), while the

Table 3. Effect of storage and treatments on the pH of olive and mandarin diet RTS

Treatment	Storage interval (days)							% Increase	Mean
	0	15	30	45	60	75	90		
	Total soluble solid (°brix)								
MOD ₀	3.29	3.25	3.2	3.16	3.12	3.1	3	8.81	3.16ab
MOD ₁	3.28	3.26	3.23	3.21	3.2	3.1	2.9	11.58	3.17ab
MOD ₂	3.27	3.25	3.22	3.2	3	2.9	2.7	17.43	3.07b
MOD ₃	3.26	3.25	3.24	3.23	3.22	3.21	3	7.97	3.2a
MOD ₄	3.28	3.23	3.2	3	2.8	2.6	2.5	23.78	2.94c
MOD ₅	3.29	3.25	3.21	3.18	3.15	3.11	3	8.81	3.17ab
MOD ₆	3.27	3.22	3.19	3.15	3.12	3.1	2.9	11.31	3.13ab
Mean	3.27a	3.24ab	3.21ab	3.16bc	3.08cd	3.01d	2.85e		

Means with different letters are significantly ($P<0.05$) different from each other.

Table 4. Effect of storage intervals and treatments on acidity of olive and mandarin diet RTS

Treatment	Storage interval (days)							% Increase	Mean
	0	15	30	45	60	75	90		
	Total soluble solid (°brix)								
MOD ₀	0.41	0.53	0.55	0.57	0.59	0.60	0.63	34.92	0.55a
MOD ₁	0.48	0.51	0.54	0.56	0.58	0.59	0.61	21.31	0.55a
MOD ₂	0.46	0.48	0.51	0.54	0.55	0.57	0.60	23.33	0.53ab
MOD ₃	0.49	0.50	0.51	0.52	0.53	0.55	0.58	15.52	0.53bc
MOD ₄	0.38	0.40	0.42	0.45	0.47	0.49	0.51	25.49	0.45bc
MOD ₅	0.46	0.50	0.54	0.55	0.57	0.59	0.61	24.49	0.55c
MOD ₆	0.44	0.46	0.51	0.53	0.55	0.57	0.59	25.42	0.52d
Mean	0.45f	0.48e	0.51d	0.53c	0.55c	0.57b	0.59a		

Means with different letters are significantly (P<0.05) different from each other.

Table 5. Effect of storage intervals and treatments on ascorbic acid of olive and mandarin diet RTS

Treatment	Storage interval (days)							% Increase	Mean
	0	15	30	45	60	75	90		
	Total soluble solid (°brix)								
MOD ₀	36	33	30	26.5	23.4	20	17.5	51.38	26.62c
MOD ₁	36.1	34.3	32.2	30	26	23	20.5	43.21	28.87a
MOD ₂	35.5	33	31	29	26	24	21	40.84	28.5ab
MOD ₃	36	34	31.5	28.5	26.2	24.5	22	38.88	28.95a
MOD ₄	36.5	34.5	32	29	27	24	20	45.2	29a
MOD ₅	35	33	31	29	25	22	19	45.71	27.71b
MOD ₆	37	34	31.5	28	24	21	18.5	50	27.71b
Mean	36.01a	33.68b	31.31c	28.57d	25.37e	22.64f	19.78g		

Means with different letters are significantly (P<0.05) different from each other.

lowest change was found in the sample MOD₃ (38.88%). These results are related closely with the findings of Kinh *et al.* (2001) who studied a decrease in ascorbic acid content in apple pulp. The losses in ascorbic acid may occur due to the high temperature and light during storage. Mehmood *et al.* (2008) had observed a result of an experiment on apple juice and found that ascorbic acid decreased in juice during storage period. Zeb *et al.* (2008) also conducted an experiment on grape juice and determined that ascorbic acid decreased in the juice during storage under the room temperature.

Phenols content in RTS (mgGAE/g). The effect of treatments and different sweeteners on the total phenol components has showed in the Figure. The total polyphenols were studied in olive and mandarin diet drinks in all the samples (MOD₀ to MOD₆) such as 70.8, 60.3, 63.2, 62, 63.4, 64.5 and 61.5 mg GAE/g in which the maximum amount of phenols was found in the sample MOD₀ (70.8 mg/1g), while the minimum quantity of

phenols was found in sample MOD₁ (60.3). Perez-Martinez *et al.* (2010) reported that the total phenolic compounds found in different types of coffees ranged from 60 to 70 mg/g. According to Lopez-Galilea *et al.* (2007) the addition of sugar stimulates the formation of melanoidins, which can react with the FolinCiocalteu reagent increasing the value of total phenols. Srividya and Ramachandran (2012) have got the same result of polyphenols in papaya RTS spiced beverage.

Flavonoids contents in RTS (mgQE/g). The effect of treatments different artificial sweeteners on flavonoids was observed in olive and mandarin diet drink in the samples (MOD₀ to MOD₆) such as 30.54, 40.33, 45.45, 51.52, 44.23, 40.43 and 35.36 mg QE/g, respectively. In which the maximum value was found in MOD₃ (51.52), while the minimum value was found in MOD₀ (30.54) which has mentioned in the following graph in Fig. 1. Wu, *et al.* (2007) determined the total flavonoids in grape fruit peel and juice in the quantity of 40 to

50 mg/g. Oszmianski and Wojdylo (2009) found a loss from 37.28 to 50.50% of flavanols in apple juice after 6 months storage at 30 °C.

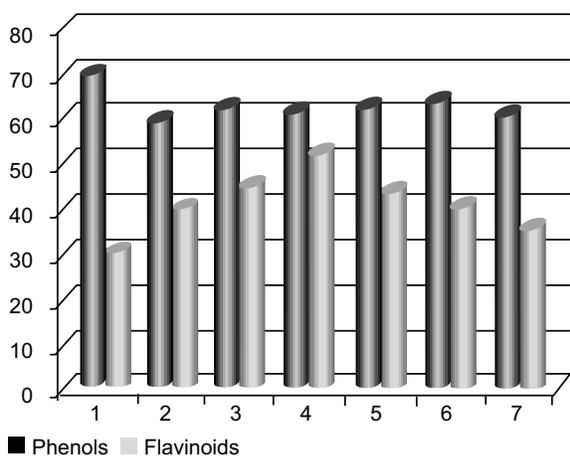


Fig. 1. Effect of treatments on phenols (mg GAE/g) and flavonoids (mg QE/g) components in olive and mandarin diet RTS (x-axis represents the storage intervals and the y-axis represents the mg/g).

Organoleptic evaluation. All the RTS samples were evaluated sensory for color, flavor, taste, and overall acceptability by using 9 point hedonic scale of Larmond (1977).

Colour. The statistical analysis revealed that the storage intervals and treatments had a significant ($P<0.05$) effect on the colour of diet RTS. Firstly the mean score of judges for colour of all samples was in the range of 8 to 8.3 which was slowly decreased to 6.1 throughout

the storage. The whole mean score of the judges for color significantly changed from 6.12 to 6.11 throughout the storage. For treatments, the highest mean value was observed in sample MOD₃ (7.68), while the lowest mean value was in the sample MOD₀ (6.84). The highest change (decrease) was occurred in sample MOD₀ (28.04%), while the lowest change was occurred in sample MOD₃ (15.66%) as shown in Table 6. This deprivation of the appearance may be due to the physicochemical changes by poverty of the chlorophyll and increased in carotenoid pigments throughout the storage. This may be due to some principal agents which are accountable for degradation such as oxidative system, PH change and enzymes like chlorophyllases (Gowada and Huddar, 2001; Wills *et al.* 1982). Its root cause may also be the restricted moisture and weight loss. These results are related with the study of Brennder *et al.* (1985) who determined that SO₂ reduces browning of fruits and vegetables.

Taste. In organoleptic evaluation taste is very important factor after colour. Table 7 presents the effect of different sweeteners and storage interval on taste of mandarin and olive blended RTS. Both storage interval and different sweeteners had significantly ($P<0.05$) effect the taste of mandarin and olive blended RTS. Firstly, the mean score of judges for taste of all samples was in the range of 7.8 to 8.2 and as a result the scores were decreased to the last score i.e. 5.8 throughout 90 days of storage. The mean scores totally of judges for taste significantly decreased from 8.02 to 5.64 during storage. For treatments, the highest mean value was stated in sample MOD₁ (7.2). While the lowest mean score was stated in MOD₀ (4.92) throughout the storage. The highest change was recorded in sample MOD₀ (55.12%),

Table 6. Effect of storage intervals and treatments on colour of olive and mandarin diet RTS

Treatment	Storage interval (days)							% dec	Mean
	0	15	30	45	60	75	90		
	Colour score								
MOD ₀	8.3	8	7.9	7.8	7.5	7.3	7	15.66	7.68a
MOD ₁	8.1	7.7	7.3	7	6.6	6.2	6	25.92	6.98bc
MOD ₂	8	7.6	7.3	7	6.4	6	6	25	6.9c
MOD ₃	8.2	7.4	7	6.8	6.4	6.2	5.9	28.04	6.84c
MOD ₄	8.1	7.7	7.4	7	6.6	6.2	5.9	27.16	6.98bc
MOD ₅	8.2	7.8	7.4	7.1	6.8	6.3	6	26.82	7.08b
MOD ₆	8	7.7	7.5	7.2	6.8	6.3	6.1	23.75	7.08b
Mean	6.12a	7.7b	7.4c	7.12d	6.72e	6.35f	6.11g		

Means with different letters are significantly ($P<0.05$) different from each other.

while the lowest change was occurred in sample MOD₃ (23.74%). These results are in line with the result of Hanger *et al.* (1996) that a lot of changes among sweeteners and blends were attributed to taste. Mixing of two or more sweeteners made the blend closer to sucrose by degrading side taste related with the individual sweeteners. Related results were found out by Martin, *et al.* (1995), who observed the decrease in sensory qualities of pasteurized orange juice bottled in clear glass bottles. Cohen *et al.* (1990) reported that TSS or acid is increased with the passage of time.

Flavour. The data regarding flavour in different treatment of diet drink is shown in Table 8, which is significantly ($P<0.05$) affected by storage intervals and different sweeteners used in different treatments of olive and mandarin diet drink. The first mean score for flavour of all samples was in range as 7.8 to 8.2 which were slowly decreased to the last score i.e. 5.4 throughout the storage. The totally mean scores of judges for flavour significantly decreased from 8.05 to 5.65 throughout

the storage period. For treatments large mean values were observed in MOD₃ (7.57). In storage, a large change was occurred in MOD₀ (48.71%), while the lowest change was occurred in sample MOD₃ (17.07%). Same result was found by Ayub and Bilal (2001), who revealed that light has marked effect on flavour of pomegranate syrup. Through the conformation with the study of Kinh *et al.* (2001) who determined that apple pulp preserved with chemical preservatives sustain good flavour throughout the storage. Same results were obtained by Martin *et al.* (1995) who observed that the variation in sensory qualities of pasteurized orange juice was bottled in clear glass bottles. The accumulation of furfural level during storage was a good indicator of the off-flavour development in orange juice. Poll (1983) has also reported the similar trend of deterioration in flavour during storage in apple juice.

Overall acceptability. The statistical analysis showing that storage intervals and treatments had a significant

Table 7. Effect of storage intervals and treatments on taste of olive and mandarin diet RTS

Treatment	Storage interval (days)							% dec	Mean
	0	15	30	45	60	75	90		
	Taste score								
MOD ₀	8	7.8	7.5	7.2	7	6.7	6.1	23.74	7.18a
MOD ₁	8.2	7.9	7.7	7.3	6.9	6.4	6	26.82	7.2a
MOD ₂	8.1	7.7	7.3	7	6.7	6.3	6	25.92	7.01a
MOD ₃	7.8	5.6	5.1	4.6	4.2	3.7	3.5	55.12	4.92b
MOD ₄	8	7.5	7.2	7	6.7	6.2	6.1	23.75	6.95a
MOD ₅	8.1	7.7	7.5	7.1	6.8	6.5	6	25.92	7.1a
MOD ₆	8	7.5	7.3	7	6.6	6.2	5.8	27.5	6.91a
Mean	8.02a	7.38b	7.08bc	6.74cd	6.41d	6e	5.64e		

Means with different letters are significantly ($P<0.05$) different from each other.

Table 8. Effect of storage intervals and treatments on flavour of olive and mandarin diet RTS

Treatment	Storage interval (days)							% dec	Mean
	0	15	30	45	60	75	90		
	Flavour score								
MOD ₀	8.2	8	7.8	7.6	7.4	7.2	6.8	17.07	7.57a
MOD ₁	8	7.7	7.2	6.9	6.5	6.1	5.8	27.5	6.88b
MOD ₂	8.1	7.8	7.2	6.5	6.2	6	6	25.92	6.82b
MOD ₃	7.8	6.5	6	5.5	5	4.5	4	48.71	5.61c
MOD ₄	8	7.6	7.2	6.8	6.4	6.2	6.1	23.75	6.9b
MOD ₅	8.2	7.5	7.1	6.7	6.2	5.9	5.5	32.92	6.72b
MOD ₆	8.1	7.7	7.4	7	6.5	6	5.4	33.33	6.87b
Mean	8.05a	7.54b	7.12c	6.71d	6.31e	5.98f	5.65g		

Means with different letters are significantly ($P<0.05$) different from each other.

Table 9. Effect of storage intervals and treatments on over all acceptability of olive and mandarin diet RTS

Treatment	Storage interval (days)							% dec	Mean
	0	15	30	45	60	75	90		
	Overall acceptability score								
MOD ₀	8.1	8	7.7	7.5	7.4	7.2	7	13.58	7.55a
MOD ₁	8	7.7	7.2	7	6.6	6	6	25	6.92cd
MOD ₂	8.1	7.6	7	6.5	6	5.5	5	38.27	6.52d
MOD ₃	7.8	7	6.2	5.3	4.6	4	3.7	52.56	5.51e
MOD ₄	8.1	8	7.7	7.5	7.2	6.9	6.7	17.28	7.44ab
MOD ₅	8	7.7	7.3	7	6.8	6.4	6	25	7.02bc
MOD ₆	8	7.8	7.5	7	6.4	6	6.5	18.75	7.02bc
Mean	8.01a	7.68a	7.22b	6.82bc	6.42cd	6de	5.84e		

Means with different letters are significantly ($P < 0.05$) different from each other.

($P < 0.05$) effect on the overall acceptability of olive and mandarin diet RTS in storage period. The first mean score of judges for whole acceptability of all samples were in range as 7.8 to 8.1 and as a result the scores were slowly decreased up to the last reading i.e. 6.5 throughout the 90 days storage. The overall mean values of the judges for the all acceptability significantly ($P < 0.05$) changed from 8.01 to 5.84 in the storage. For treatments, the highest mean value was stated in sample MOD₃ (7.55), while the lowest mean value was recorded in sample MOD₀ (5.51). During storage, the highest change was occurred in sample MOD₀ (52.56%), while the lowest change was occurred in sample MOD₃ (13.58%) as shown in Table 9. Rosario (1996) examined that changing storage time and temperature make degradation of ascorbic acid and furfural production as described by Shimoda and Osajima (1981) gradually which leads to decrease in overall acceptability.

Conclusion

In the present investigation, it has been concluded to prepare and standardize the method for low calorie olive and mandarin based beverage. The nutritious beverages with better storage life could be developed by addition of olive and mandarin to a certain extent. After preparation, the quality of product was evaluated with the help of various experiments, like total soluble solids, phenols and flavonoids, ascorbic acid, pH etc. Some changes were occurred in physiochemical properties were examined but these changes did not affect the product considerably and the quality of product was found good for a 90 day. Low calorie therapeutic RTS prepared by olive and mandarin by using the artificial sweeteners like cyclamate proved to be the best among samples

prepared and found to be organoleptically most acceptable. The sweetness of the product seems to be a highly appreciated characteristic that must be related to the consumer habits. This will also provide opportunity to olive growers to market their fruits as well as will increase the choice for manufacturer in terms of valuable raw material for their products.

Conflict of Interest. The authors declare that there is no conflict of interest.

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